

## SAGE AUTOMOTIVE INTERIORS ALLOWANCE LAMINATED MATERIAL

DEFECT	FLAG COLOR	ALLOWANCE (inch)	ACTIVITY
DEFECT < 0.125 yds IN LENGHT	RED	4.5	FLAG
DEFECT < 0.125 yds < 2.18 yds IN LENGTH	YELLOW	LENGHT DEFECT	FLAG
DEFECT > 2.18 yds IN LENGTH	/	/	CUT AND SEW
SPOT OR SPLICE DEFECT WITHIN THE FIRST OR LAST 3 M	/	/	CUT
LAMINATION FAULT – FOAM JOIN	YELLOW	4.5	FLAG
LAMINATION FAULT – SCRIM JOIN	YELLOW	2.25	FLAG
SEWING	RED	/	FLAG

TOLERANCE RULES	ACTION
MAXIMUM 1 SEAM EVERY 20 yds	NO ALLOWANCE - PRODUCT NOT IN CONFORMITY
MAXIMUM 5 ALLOWANCES FOR EVERY ROLL OF 50 yds ± 10%	NO ALLOWANCE - PRODUCT NOT IN CONFORMITY

**DEFECT ARE MARKED ON THE SURFACE WITH YELLOW OR RED INK. DEFECT ARE MARKED ON LEFT EDGE SIDES BY FLAG YELLOW OR RED**

Dinamica® Defects and Claims
<ol style="list-style-type: none"> <li>1. All Claims not including latent defects should be made within ten business days after receipt of goods.</li> <li>2. All Claims for Latent defects should be made within 90 days after receipt of goods.</li> <li>3. Claim report should include part number, article, color name, quantity rejected, reason for rejection, and supplemental evidence to demonstrate defect.</li> <li>4. If sorting activity is required, all sorting activity costs must be pre-requested by customer and approved by SAGE representative in advance.</li> </ol>
<i>In no case shall any claim be considered if:</i>
<ol style="list-style-type: none"> <li>1. Post processing of goods has occurred. (eg. Lamination, Cut, or otherwise altered in any manner)</li> <li>2. If SAGE Automotive Interiors workorder identification is not able to be provided by customer to permit investigation by SAGE.</li> <li>3. Analysis is not completed with OEM or SAGE approved testing equipment.</li> </ol>